

Auxiliary Hydraulics

If It Didn't Come With It, We say add it!!!



X-series Plug In Rear Hydraulic Kit Installation Instructions



PREPARE TRACTOR

- | | |
|---|---|
| 1 | Park tractor safely on a level surface. |
| 2 | Lower mower deck and other implements fully. |
| 3 | Stop engine and remove key. |
| 4 | Cycle hydraulic levers to ensure all hydraulic system pressure is relieved. |
| 5 | Allow tractor to cool. |

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INSTALL REAR HYDRAULIC KIT

- 1 From underneath right hand side of tractor using 8mm x 25mm bolt and nut, install the front hose bracket. Tighten securely.



- 2 From underneath right hand side of tractor using 8mm x 25mm bolt and nut, install the rear hose bracket. Tighten securely.



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3 From the rear right side of the tractor, feed the rear hydraulic hoses forward through the rear hose retainer.



4 Continue to move the hoses forward toward the front of the tractor, through the front hose retainer and up to the SCV.

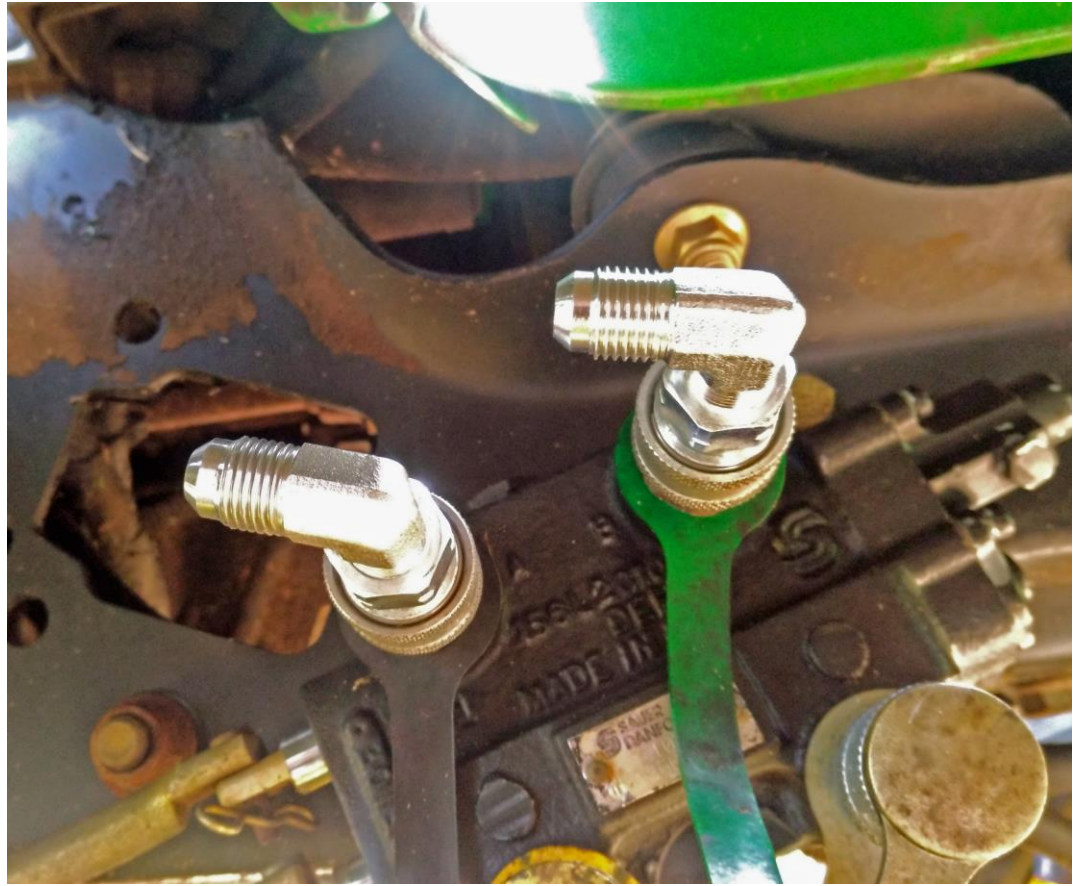


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- 5 Snap male couplers into black and green ports on SCV.



- 6 Connect each hose end to the male coupler elbos. Notice hose marked GREEN connects to the GREEN port on the SCV.
Tighten both connections to 15 ft/lbs using backup wrench on elbo fitting..

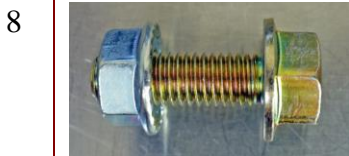
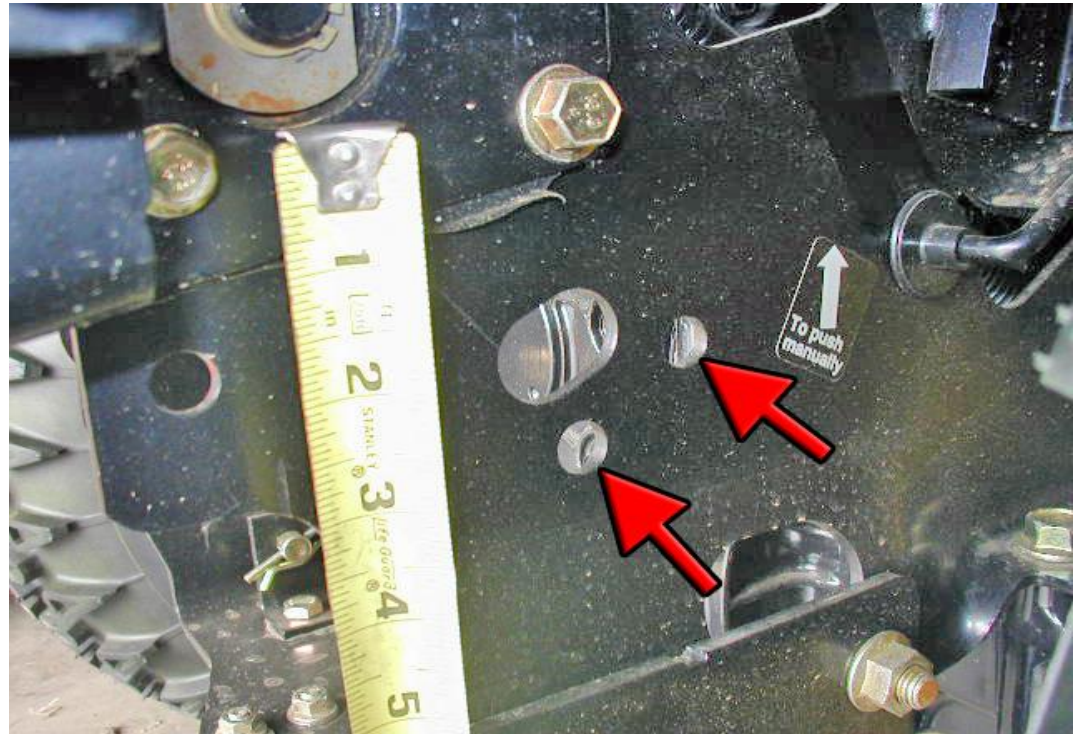


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7 From underneath right hand side of tractor, outside tractor frame and at the rear of the tractor locate holes in frame as shown in photo.



8 Raise coupler assembly up and align coupler mounting bracket holes with hoses in tractor frame. Attach bracket to tractor frame using two 8mm flange bolts and nuts. Tighten mounting bolts securely. Install dust plugs by stretching loop over coupler.



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GO BACK AND BE CERTAIN ALL FITTINGS ARE SECURELY TIGHTENED AT THIS TIME. START TRACTOR ENGINE AND LOOK FOR LEAKS. USE A PIECE OF CARDBOARD TO “WIPE ALONG” THE HYDRAULIC PARTS WHILE CHECKING FOR LEAKS.

DO NOT USE YOUR BARE HANDS TO CHECK FOR LEAKS WHILE THERE IS FLUID PRESSURE IN THE SYSTEM. HYDRAULIC FLUID INJECTION THROUGH THE SKIN IS DEADLY!

THE HYDRAULIC SYSTEM IS SELF-PURGING.
Attach a hydraulic implement and cycle both circuits fully
from stop to stop at least three times.

YOUR HYDRAULIC KIT IS NOW READY FOR USE