

Auxiliary Hydraulics

If It Didn't Come With It, We say add it!



INSTALLATION INSTRUCTIONS: High Flow Power Steering Hoses For 318, 322, 332 John Deere Garden Tractor .

PREPARE TRACTOR

- 1 Park tractor safely on a level surface.
- 2 Lower mower deck fully.
- 3 Stop engine and remove key and allow tractor to cool.
- 4 Following OEM service instructions, remove fender deck.
- 5 Place drain pan under power steering cylinder to catch escaping hydraulic fluid.
- 6 Remove existing power steering hoses and discard.

- 7 Install furnished hydraulic fittings per photo. Do not tighten at this time.



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<p>8 Install short High Flow Power Steering hose per photo. Connect the hose to the power steering cylinder first, then other end second. Orient hose per photo. Tighten both hose fittings. Use backup wrench. Next, tighten fitting jam nut at power steering cylinder.</p>	
<p>9 Install long High Flow Power Steering hose per photo. Connect the hose to the line coming from the tractor first then other end second. Orient hose per photo. Tighten both hose fittings. Use backup wrench Next, tighten fitting jam nut at power steering cylinder.</p>	
<p>10 Start tractor to test for leaks by cycling steering back and forth 3 times first then drag a small piece of cardboard across previously tightened fittings to determine if leaks are present. Do not use your bare hand to check for leaks!</p>	
<p>11 Following OEM service instructions, reinstall fender deck.</p>	